

Date: Thursday, 4/20/2006 12:41:41 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	PILOT/CO-PILOT STEP, LH (FOLDING)
<b>Job Number</b> :	26748		
<b>Estimate Number</b> :	12026		
<b>P.O. Number</b> :	N/A	<b>Part Number</b> :	D412630023
<b>This Issue</b> :	4/20/2006	<b>S.O. No.</b> :	N/A
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D412-630 REV. J, P13
<b>First Issue</b> :	N/A	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	26551	<b>Drawing Revision</b> :	J
	<b>Type</b> :	<b>Material</b> :	N/A
	LARGE FAB ASSY	<b>Due Date</b> :	4/21/2006
<b>Written By</b> :	<u>SEE COMMENT BELOW</u>		<b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	<u>SEE ABOVE USER &amp; DATE</u>		
<b>Comment</b> :	Est. Rev: B 05.08.22 Step 3 & 5 revised per ECN 700 KJ/J LM		

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT RTN FROM HAI

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Pick Packing Kit

*PACKAGE WITH  
 1 x D412-630-024 - Already in stock*

3.0

D28061

Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bushing

Pick: Packing Kit

Qty Part Number

Description

Batch

2 D2806-1

Bushing

B24621

4.0

D28063

Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bushing

Pick: Packing Kit

Qty Part Number

Description

Batch

2 D2806-3

Bushing

B25269

5.0

D28105

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Strut

Pick: Packing Kit

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Part Number: D412630023

Job Number:



Seq. #: Machine Or Operation: Description :

Qty	Part Number	Description	Batch
1	D2810-5	Strut	B23631 ✓

6.0 D33961 Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Spacer

Pick: Packing Kit

Qty	Part Number	Description	Batch
2	D3396-1	Spacer	B24645 ✓

7.0 AN4C6A Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Bolt

Pick: Packing Kit

Qty	Part Number	Description	Batch
1	AN4C6A	Bolt	M19185 ✓

8.0 AN4C10A Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Bolt

Pick: Packing Kit

Qty	Part Number	Description	Batch
1	AN4C10A	Bolt	M18515 ✓

9.0 AN4C15A Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Bolt

Pick: Packing Kit

Qty	Part Number	Description	Batch
2	AN4C15A	Bolt	M18515 ✓

10.0 AN44C7A Eyebolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Eyebolt

Pick: Packing Kit

Qty	Part Number	Description	Batch
1	AN44-C7A	Eyebolt	M18535 ✓

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Part Number: D412630023

Job Number:



Seq. #:	Machine Or Operation:	Description :
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11.0	AN5C15A	Bolt
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Bolt

Pick: Packing Kit

Qty	Part Number	Description	Batch
2	AN5C15A	Bolt	M18279 ✓

12.0	MS210434	Nut
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Nut

Pick: Packing Kit

Qty	Part Number	Description	Batch
4	MS21043-4	Nut	M100263 ✓

13.0	MS210435	Nut
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)  
Nut

Pick: Packing Kit

Qty	Part Number	Description	Batch
3	MS21043-5	Nut	M17997 ✓

14.0	NAS1515H4	Washer
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Comment: Qty.: 7.0000 Each(s)/Unit Total : 7.0000 Each(s)  
Washer

Pick: Packing Kit

Qty	Part Number	Description	Batch
7	NAS1515H4	Washer	M18535 ✓

15.0	NAS1515H5	Washer
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Comment: Qty.: 7.0000 Each(s)/Unit Total : 7.0000 Each(s)  
Washer

Pick: Packing Kit

Qty	Part Number	Description	Batch
7	NAS1515H5	Washer	M18535 ✓

86/04/21

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Job Number:



Seq. #:

Machine Or Operation:

Description :

16.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

*06/04/21*

17.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-630-023

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

*Res. A*

*06/04/21 ①*

18.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*06/04/21 ①*

Job Completion



*06.04.21*

# Eagle Copters Maintenance Ltd

823 McTavish Rd, NE  
Calgary, Alberta T2E 7G9  
Canada

## PACKING SLIP

Date Shipped: March 24, 2006

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: SH#-001539

Manifest number:

Ship To: Dart Aerospace Ltd.

1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Ship Via: DAYROSS

Carrier Terms:

Waybill: Unknown

Shipping Instructions: call Dan Stow 613-632-3336 to  
confirm shipping instructions parts  
returning to owner after HAI ship at  
zero value as per Graham/ Tom  
Customer P.O. Number: rtn from Eagles

Phone: (613) 632-3336

Item	Part Number	Part Description	Current Location	Qty	UOM	Serial Number	Lot Number
1	D412-630-023	LH HELI-ACCESS STEP	Shipping Area	1	Each		T-06-001732
Type of sale: Outright							
Sales Order Number: SO06-00666.001				Eagle PO Number			
Comments							
2	D412-742-013	FLOAT SKIDTUBE	Shipping Area	1	Each		T-06-002945
Type of sale: Outright							
Sales Order Number: SO06-00666.002				Eagle PO Number			
Comments							
3	D412-742-013	FLOAT SKIDTUBE	Shipping Area	1	Each		T-06-002944
Type of sale: Outright							
Sales Order Number: SO06-00666.003				Eagle PO Number			
Comments							

\* End of Report \*

REFERENCE ONLY